

## ABSTRACT OF THE DISCLOSURE

A ram packer for a hydraulic blowout preventer is provided that includes a steel reinforced hard elastomeric body which has a recess in the packer face for receiving a replaceable wear insert having shoulders on the insert surfaces that are relieved. By relieving the shoulders of the configuration where they come into contact with the ram packer, a projection is created to make contact with the ram packer while leaving an elastomer flow pathway for the reservoir elastomer of the ram packer. The wear insert has a multi-sided insertion surface which corresponds to the recess in the packer surface. This projection does not inhibit rotation of the wear insert, but is a spacer to hold a portion of the insert, particularly the shoulders, away from the back of the ram packer, where the shoulders can engage the back of the ram packer and inhibit the elastomer flow. The wear insert may be made of various materials according to the service in which used.